



REFERENCE WOOD

OFFNER HOLZINDUSTRIE
WOLFSBERG

Vecoplan®

CAPACITY OF THE PROFIL-CHIPPING-LINE

in one shift operation:	approx. 500.000 fm/a
Corresponds to	approx. 250 fm/h
Top-rate performance depending on cross section:	500 fm/h
capacity sorting plant:	max. 350 Stück/min.

CAPACITIES OF VECOPLAN DISPOSAL PLANT:

wood chips	max. 550 m ³ /h
sawdust	max. 350 m ³ /h

storage capacity of the chip boxes:

wood chips:	3.900 m ³
fine chips:	600 m ³
sawdust:	2.100 m ³

SCOPE OF SUPPLY

- conveyor belts and chain belt conveyors bottom chain and top chain transport construction;
complete conveying line: 970 m
- star screen for sawdust screening and three oscillation screens (VSS 90/6) for wood chip screening
- drum chipper 105/30/7; 250kW

VECOPLAN's references in the field of sawmill disposal comprise customer specific plants of all size. Beginning with a "small" chipper and screen line up to big sawmills. VECOPLAN's scope of supply provides all required technology from the fields chipping, screening and conveying technology.

The disposal plant of OFFNER wood industry is designed for the separate collection of sawdust and wood chips in between the Johann OFFNER Holzindustrie GmbH Neuhäusweg A-9400 Wolfsberg profile chipping line. Further the residue wood of the sawmill is separately screened, in order to meet the requirements of the chip quality. Beside wood chips and sawdust also fine chips are screened and separately stored. In order to reach the required capacities on the one hand and to reduce the wear to a minimum on the other hand the speeds of the disposal plant are frequency controlled and so are adjusted to the actual cross section of the profile chipping line. On the occasion of the layout high value has been set on a clean plant.

Under the cleaning conveyors in the main line and in the round wood infeed the pass line height is granted as suspensions have been supplied instead of the generally applied supports. Additional to this almost 1.000 m² sheeting were provided. In March 2006 Vecoplan was commissioned with the building of the plant. In June the assembly started and since October 2006 the disposal plant is in operation.

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